

**EASES**

*European Academic Symposium on  
EAF Steelmaking*

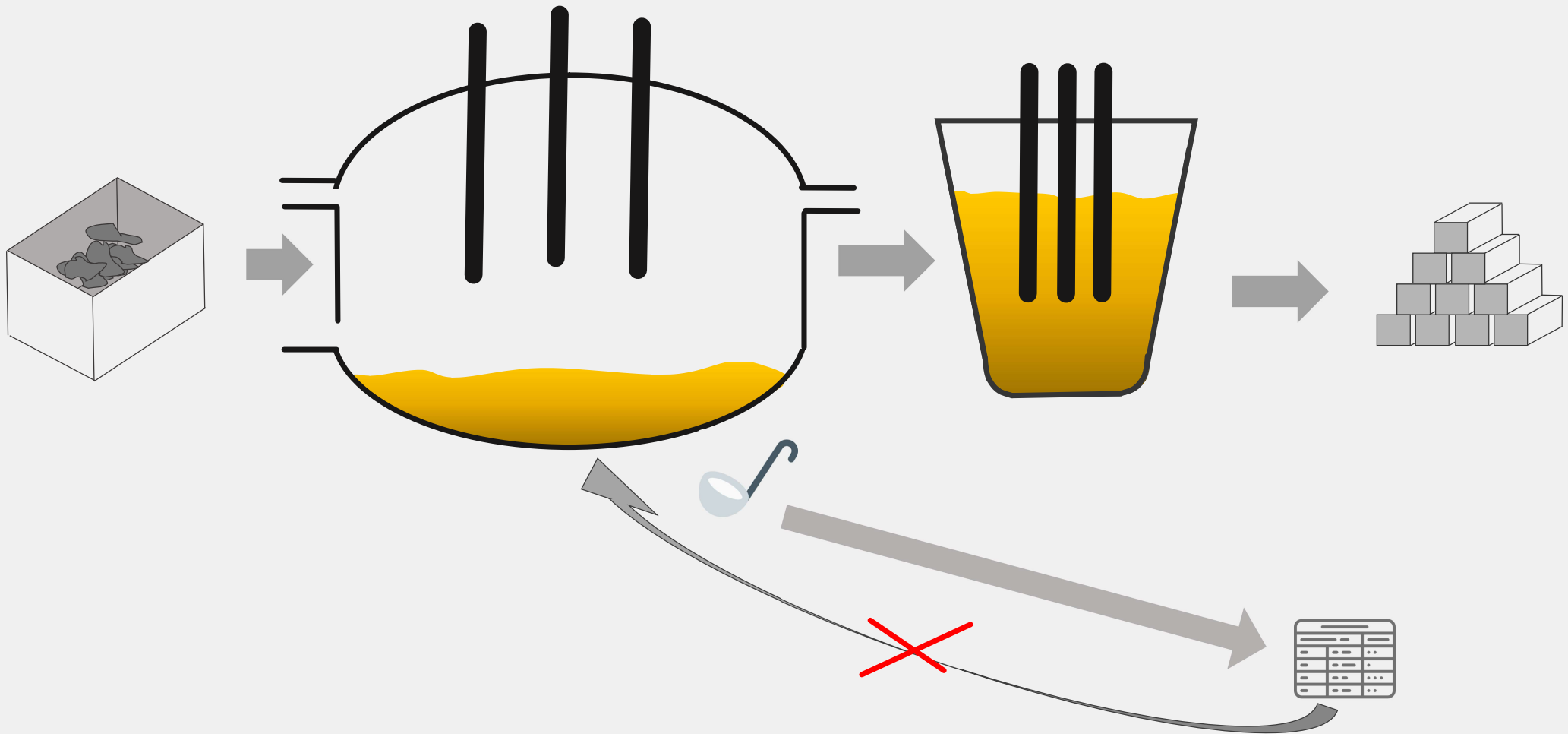
shaping the future of OES

Achieving a new level of process  
efficiency in EAF steelmaking  
- with sample preparation free slag  
analysis based on Laser OES

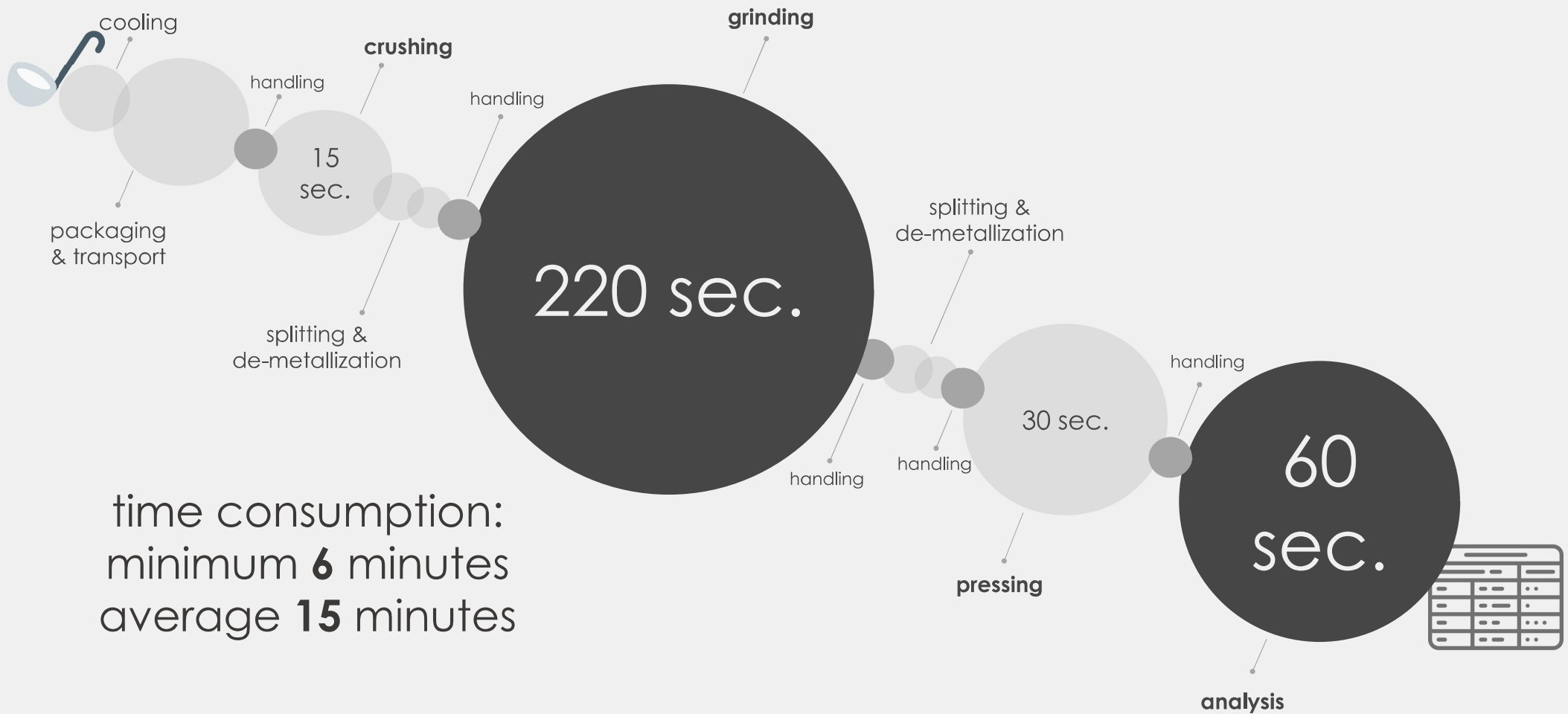
Alexander Schlemminger

Kleve, July 21

# effect of slow analysis – **post mortem analysis.**

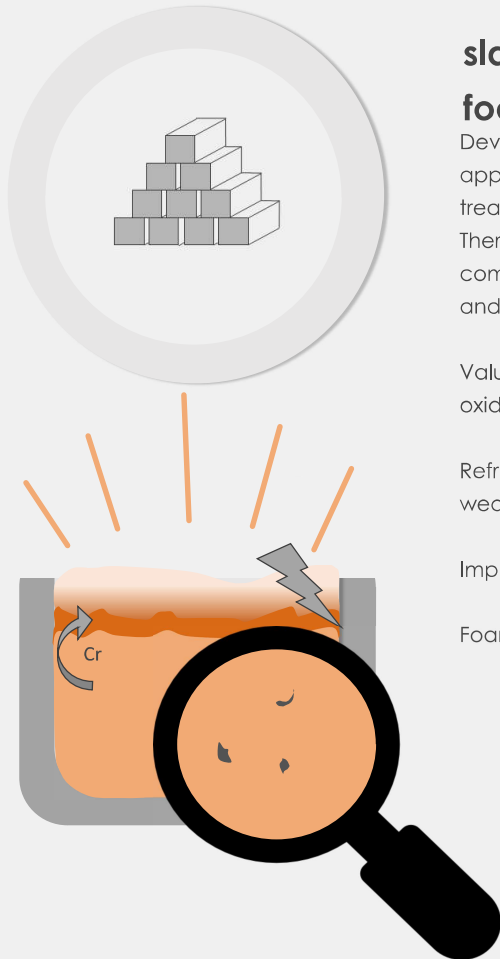


# established slag analysis – **complex and slow.**



time consumption:  
minimum **6** minutes  
average **15** minutes

# effect of slow analysis – **tradeoff yield vs. quality.**



## slag analysis free production – **focus on yield**

Deviations may only become apparent after steel is in the LF treatment or even already solidified. Therefore an unfavorable slag composition can not be corrected and the process is less efficient.

Valuable alloying elements can oxidize into the slag.

Refractory lining can suffer high wear

Impurities in the steel increase

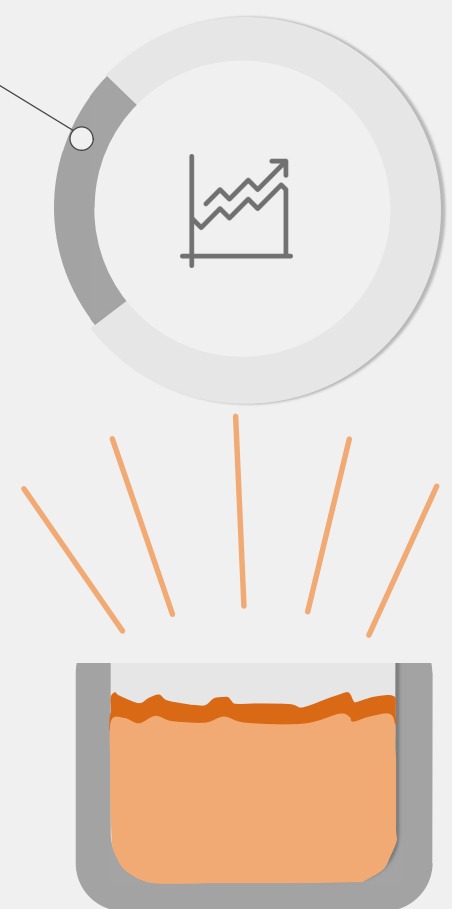
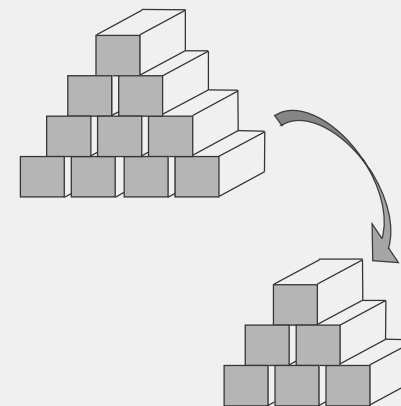
Foaming capability reduces

## waiting for results

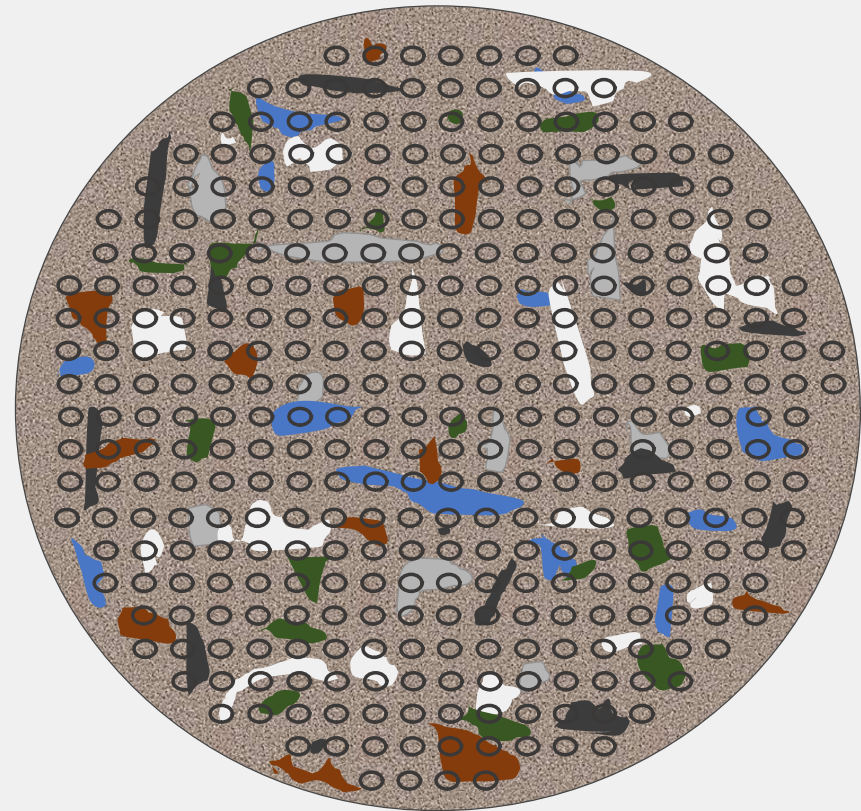
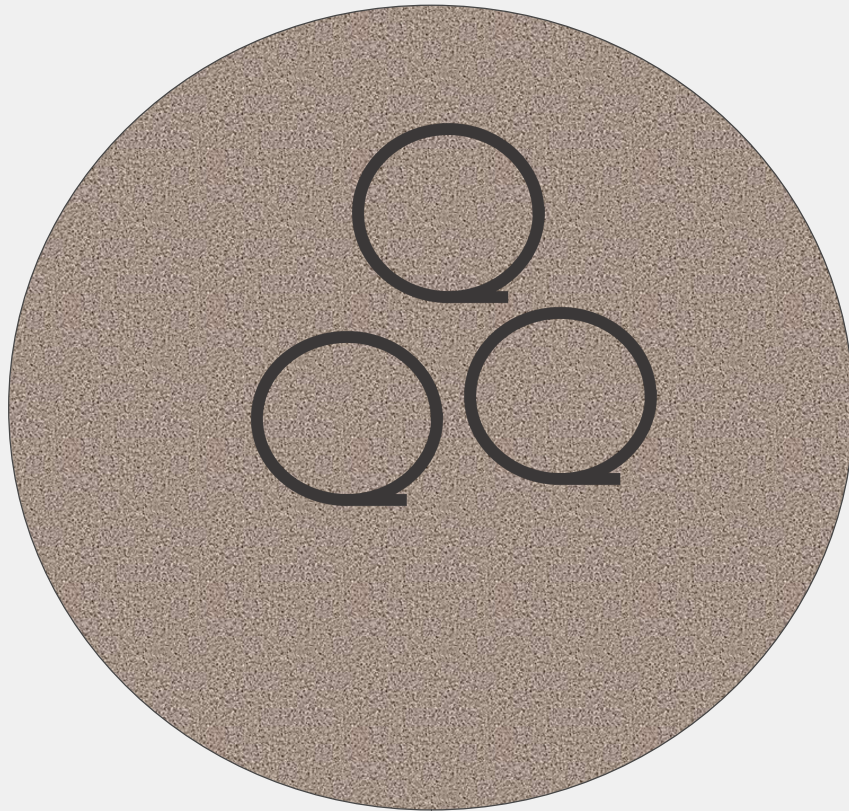
### **focus on quality**

With an estimated tap to tap time of 30 min the waiting of 6 minutes for slag analysis results would reduce the yield by at least 20 %.

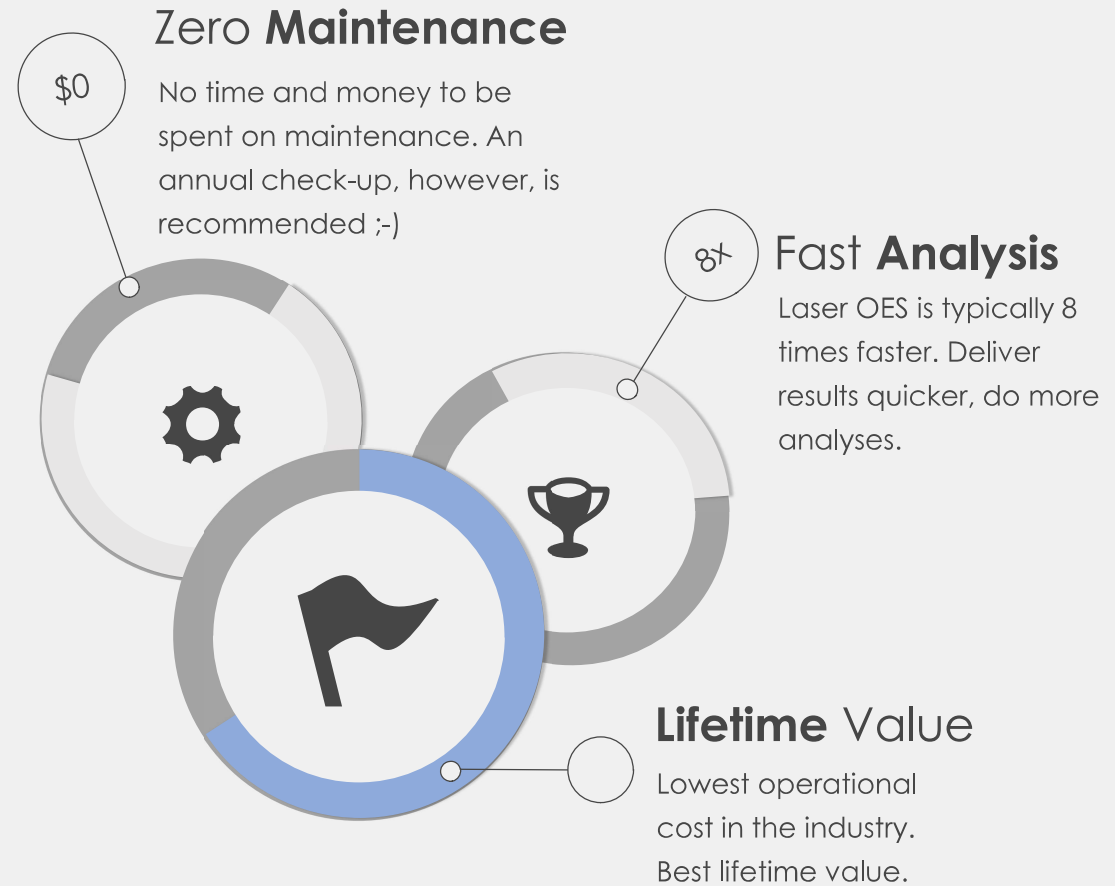
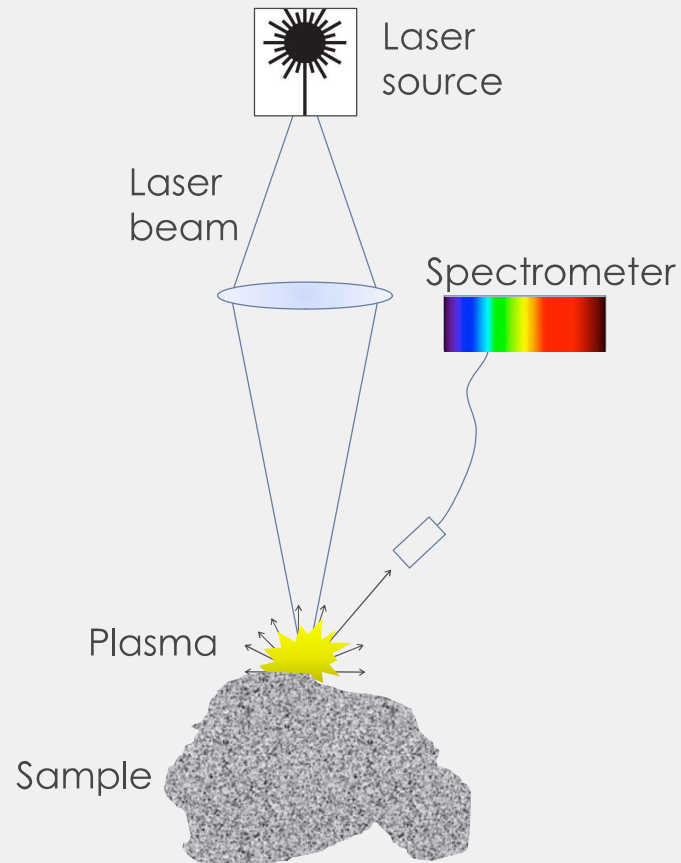
Furthermore a significant amount of energy is lost during that time.



# laser OES slag analysis – **digital homogenization.**



# laser OES – the promising alternative.





Deliver Results !

**QuantoLux**

the future  
laser OES – **in use today.**



Deliver Results !

**QuantoLux**

the future  
laser OES – **in use today.**





Deliver Results !

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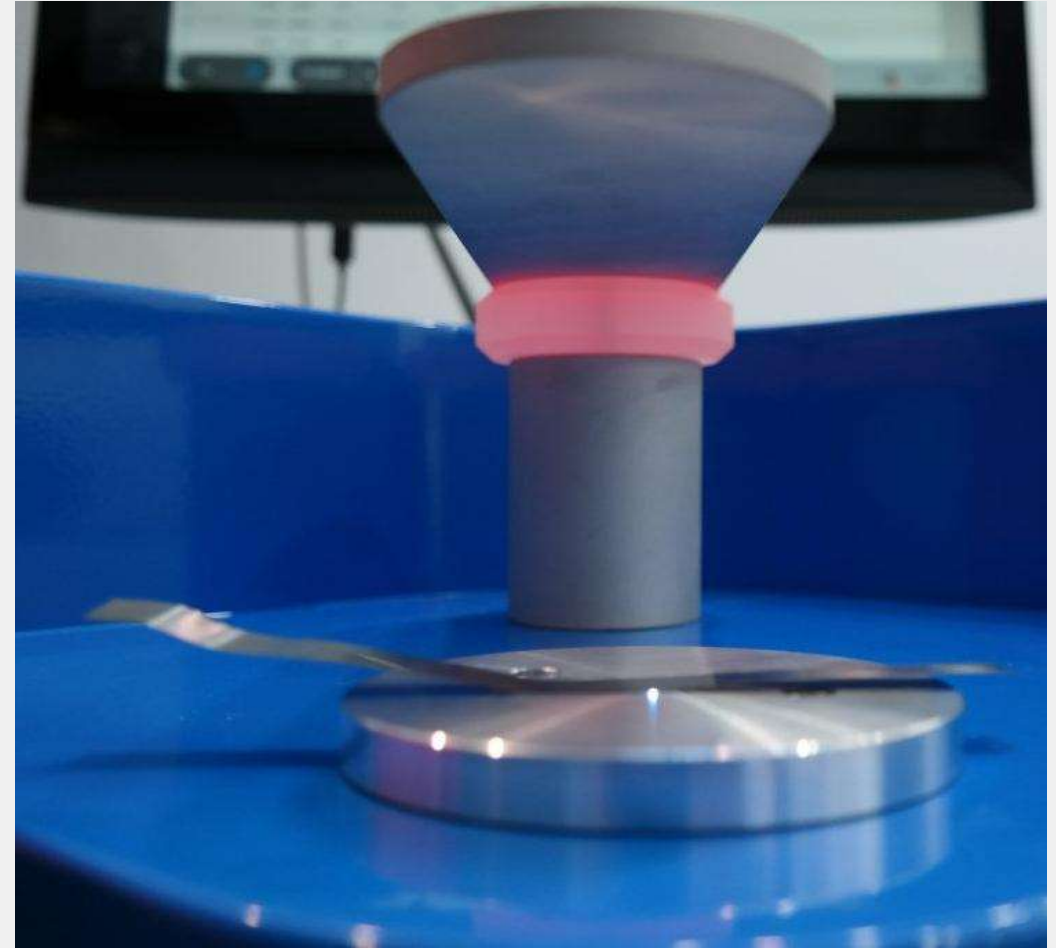
the future  
laser OES – **in use today.**



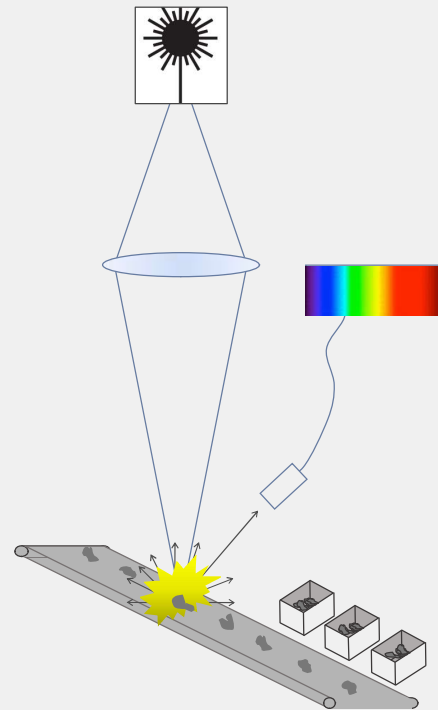
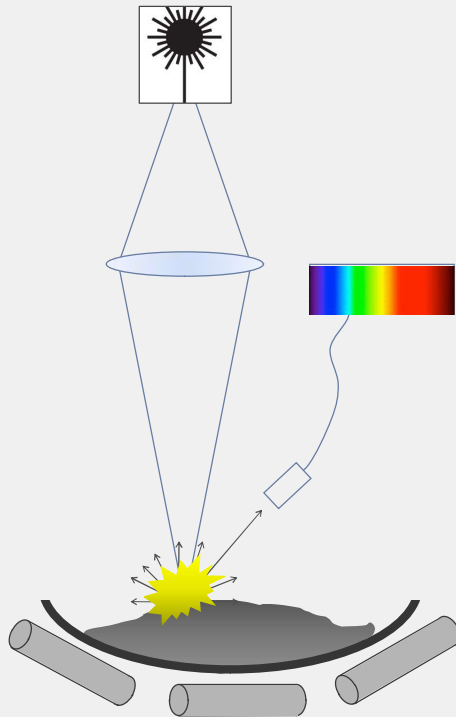
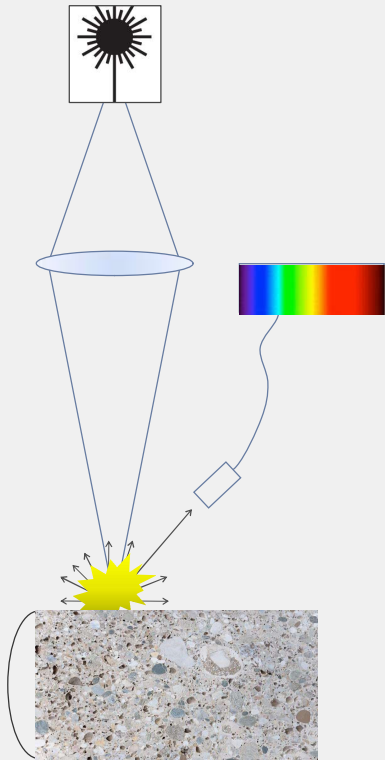
Deliver Results !

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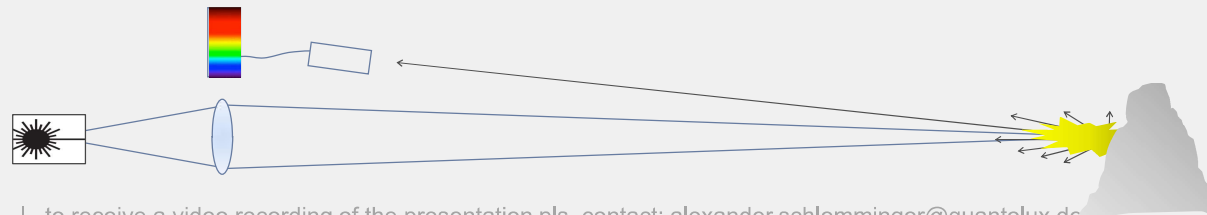
the future  
laser OES – **in use today.**



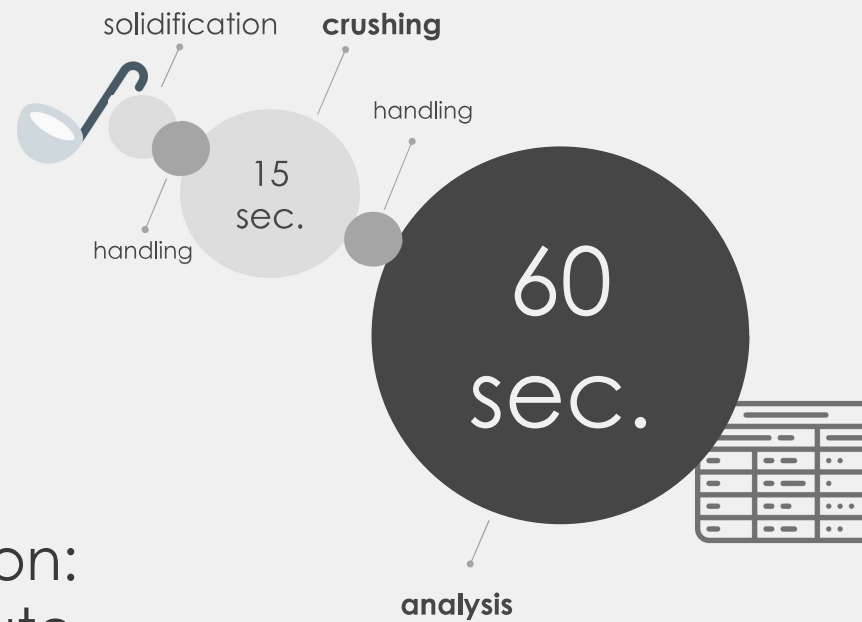
# The future other laser OES setups – **in use today.**



- 01 contactless
- 02 fast
- 03 stable
- 04 non-conductive samples
- 05 ionizing radiation free
- 06 all elements

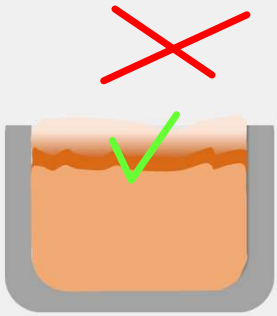


the future  
slag analysis – **simple and fast.**

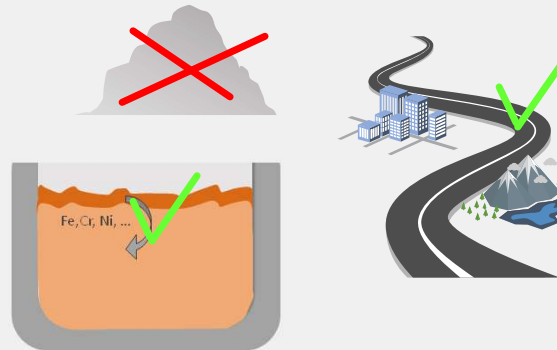


time consumption:  
minimum **1** minute  
average **2-3** minutes

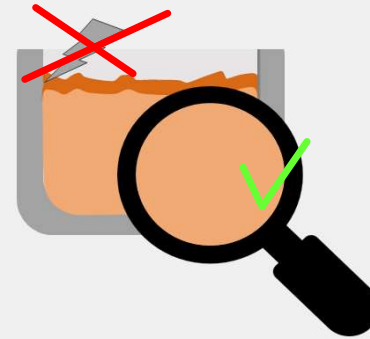
# laser OES – combination of quality & yield.



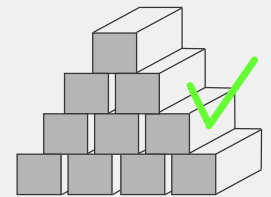
better foaming  
=  
• reduced  
energy loss



less Fe & alloy oxidization =  
• increased yield  
• reduced purchasing costs  
• fewer slag formers  
• spared energy for melting  
• simple slag disposal



precise basicity =  
• less refractory wear  
• less maintenance  
• cleaner steel

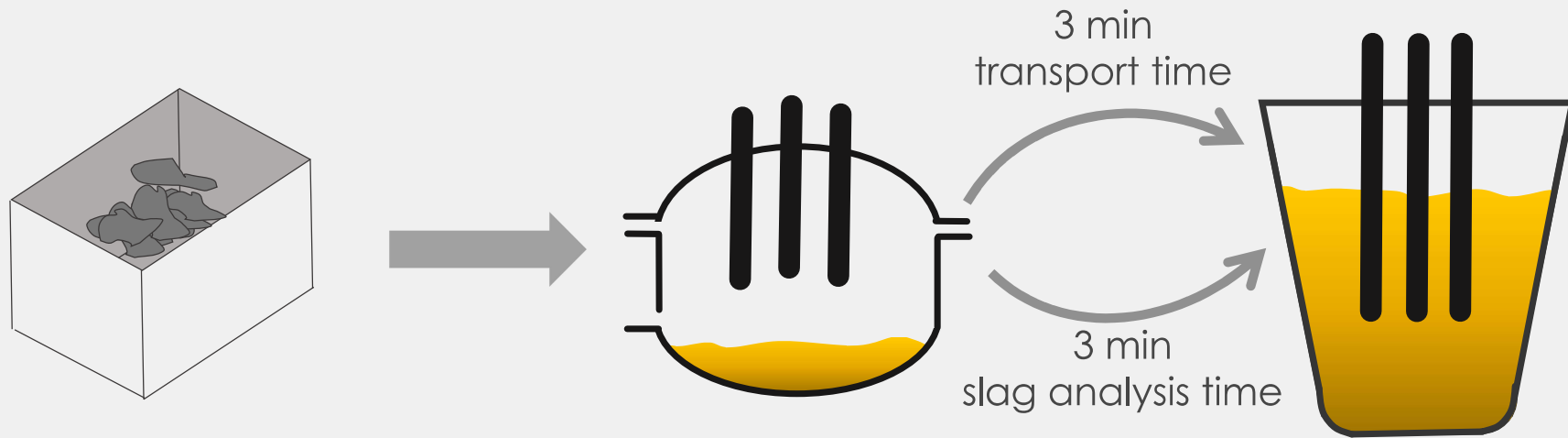


• stable yield

more samples & fast results = no compromises  
pinpoint process control & stable yield



# rapid EAF slag analysis – **benefits for Ladle Furnace**



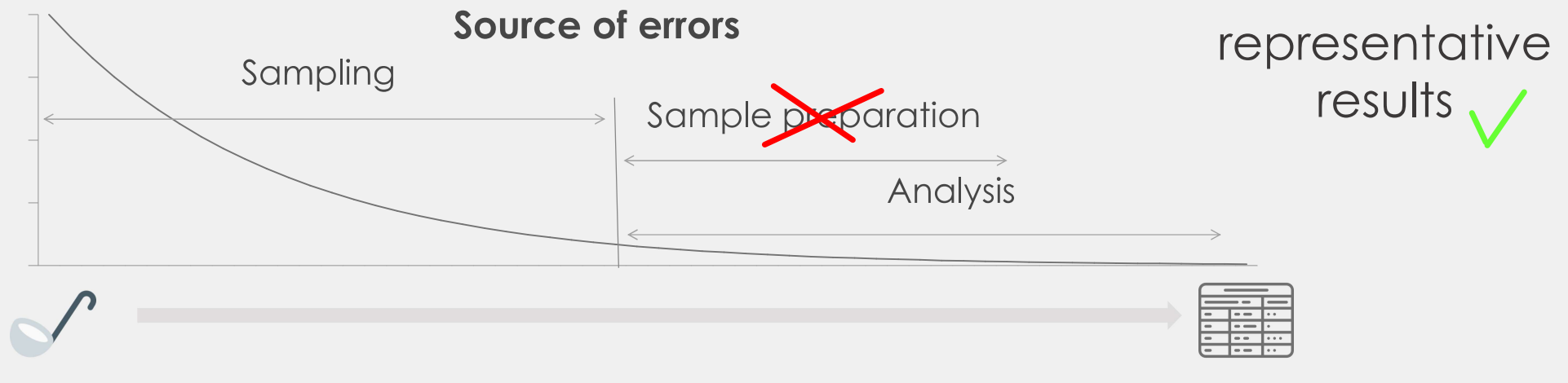
last EAF sample provides  
precise initial information  
for desulfurization process in the LF

the future  
benefit – **amortisation time**

		savings									
		10 cent / t		25 cent / t		50 cent / t		1 € / t		2 € / t	
		annual savings	pay off months	annual savings	pay off months	annual savings	pay off months	annual savings	pay off months	annual savings	pay off months
annual production	300 kt	30.000 €	80	75.000 €	32	150.000 €	16	300.000 €	8	600.000 €	4
	500 kt	50.000 €	48	125.000 €	19	250.000 €	10	500.000 €	5	1.000.000 €	2,4
	1 mio t	100.000 €	24	250.000 €	10	500.000 €	5	1.000.000 €	2,4	2.000.000 €	1,2
	1.5 mio t	150.000 €	16	375.000 €	6	750.000 €	3,2	1.500.000 €	1,6	3.000.000 €	0,8
	2 mio t	200.000 €	12	500.000 €	5	1.000.000 €	2,4	2.000.000 €	1,2	4.000.000 €	0,6

amortization in 6 – 12 months  
(realistic case)

the future  
additional value – **precision.**



heterogeneous materials ✓

- any slag type
- alloy materials
- Minerals

all elements ✓

e.g. F  
(if Calcium Fluoride is used)

structural information ✓

- elemental distribution analysis
- information on heterogeneity,
- information on metallic inclusions
- ...



# QuantoLux

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Thank you for your Attention !

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